$5i^{+} + 3NO^{3} - --> Fe^{3+} + 3NO^{3+} +$

POWER-PLUME[®] LABORATORY EXHAUST

vav laboratory

Fe(OH), + 3H* - 3NO³- --> Fe^{3*} + 3NO

power plume

maximum efficiency

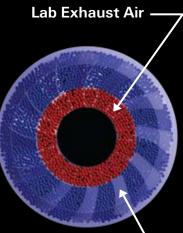


Power-Plume's Low Profile Provides Architectural Flexibility The Power-Plume[®] was designed for critical lab applications where safety and efficiency are the primary concerns.

The Power-Plume[®] is a powered induction device used to induce large amounts of ambient air and generate plume height regardless of the lab exhaust flow. This device has the unique advantage of maintaining a minimum 50 foot plume height even as the lab exhaust flow is reduced for partial load conditions. Dilution rates at maximum lab exhaust flow exceed 200%. As the lab exhaust is reduced, dilution rates can exceed 1,000%.

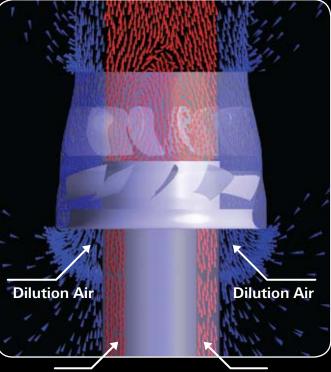
The Power-Plume conveys a column of ambient air around the lab exhaust air encapsulating the contaminated lab exhaust. The primary lab exhaust fan is still utilized to exhaust the contaminated lab air. It can now be operated on a VFD for partial load conditions. This saves energy as we no longer need to utilize bypass air during partial load conditions to maintain plume height. Since the primary lab exhaust fan is not required to generate the high discharge velocities for adequate plume height, the power requirements of this fan are significantly reduced.

Service March

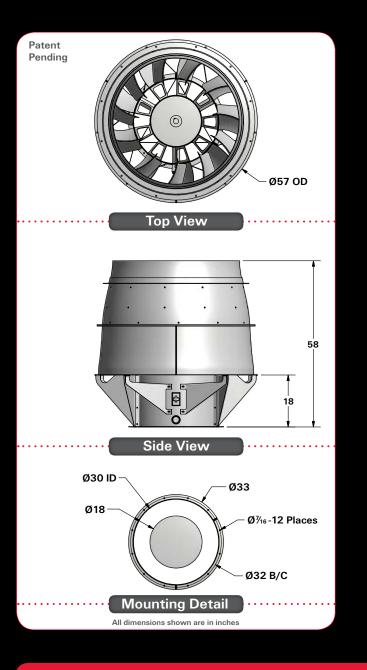


Dilution Air —

Dilution Air Encapsulates Contaminated Lab Exhaust

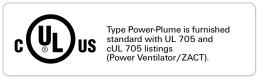


Lab Exhaust Air from Building



Standard Features

- Delivers constant 50 foot minimum plume height in 10 mph wind
- Mixed-flow, non-overloading welded aluminum wheel
- Fiberglass reinforced (FRP) windband with UV protection
- Phenolic epoxy powder with UV protection on steel components
- Integral lifting lugs
- Pre-punched mounting flange
- Motor housing sealed from lab air flow
- Stainless steel hardware
- Stainless steel lube lines
- NEMA 3R disconnect mounted and pre-wired
- Optional integral curb cap available
- Designed to withstand 125 mph wind





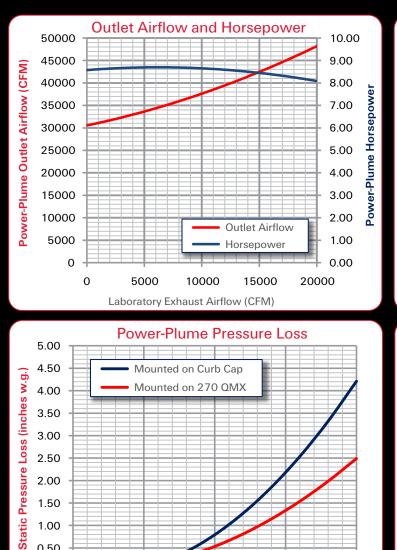
Loren Cook Company certifies that the Power-Plume shown herein is licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 211 and AMCA Publication 311 and comply with the requirements of the AMCA Certified Ratings Program.

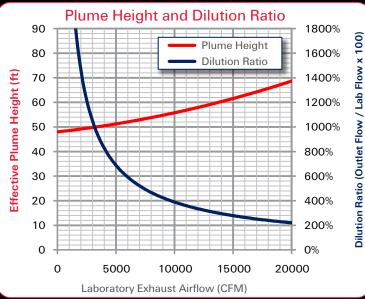
Performance

Model Number	Free Air CFM	RPM	HP	Outlet Velocity (Ft/Min)	Plume Height* (Ft)	LwA	Motor HP	Weight (Ibs)
PP-50	31220	585	8.42	3025	48	96	10	850

Performance certified is for installation Type A: Free inlet, free outlet. Performance ratings do not include the effects of appurtenances (accessories). The A-weighted sound power ratings shown have been calculated per AMCA Standard 301. Values shown are for outlet LWoA sound power levels for installation Type A: free inlet, free outlet. *Plume Height assumes the Power-Plume is mounted with top of windband 10 feet above roof and a wind speed of 10 MPH. Plume height and performance data on previous page are not AMCA certified.

The airflow, outlet velocity and plume height values shown in the table above are minimum values assuming no lab exhaust airflow. Additional lab exhaust airflow will increase these values. See graphs on previous page for additional information.





The charts above can be used to help determine the performance of the Power-Plume in your system at various laboratory exhaust airflows.

The pressure required to exhaust air thru the Power-Plume is shown in the chart on the left. The pressure loss varies depending on the mounting on the Power-Plume. Contact the factory for additional information on your specific application.

The tables below illustrate the operating cost of a typical lab exhaust system using bypass air compared to a Power-Plume system.

Operating Cost Comparison For Typical Three Fan System

Typical Lab Exhaust System with Bypass Air								_
Laboratory Occupancy	Lab Exhaust Airflow	Bypass Airflow Required	Exhaust Fan HP (3 fans)		Exhaust System HP	0	perating Cost	
6 hrs @ 100%	45000	0	84.0	-	84.0	\$	40.69	
10 hrs @ 50%	22500	22500	84.0	-	84.0	\$	67.82	
8 hrs @ 25%	11250	33750	84.0	-	84.0	\$	54.25	
						\$	162.76	Cost/Day

20000

15000

10000 Laboratory Exhaust Airflow (CFM)

Power-Plume System

5000

1.50

1.00

0.50

0.00

0

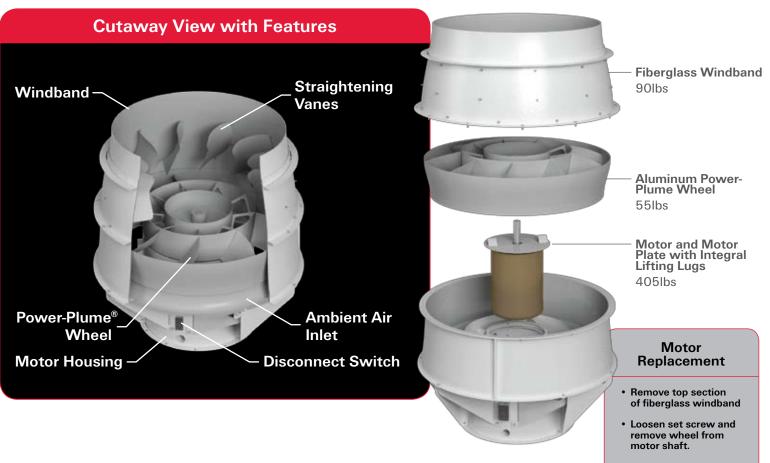
Laboratory Occupancy	Lab Exhaust Airflow	Bypass Airflow Required	Exhaust Fan HP (3 fans)	Power- Plume HP (3 fans)	Exhaust System HP	С	perating Cost	
6 hrs @ 100%	45000	0	56.4	25.5	81.9	\$	39.67	
10 hrs @ 50%	22500	0	7.1	26.1	33.2	\$	26.76	
8 hrs @ 25%	11250	0	0.9	25.8	26.7	\$	17.23	
						\$	83.67	Cost/Day

\$ 28,868.93 Annual Savings

Assumptions

Three fan lab exhaust system (15,000 cfm each), 10 mph wind speed, 50' plume height requirement, \$0.10/kwh energy cost.

Exploded View Shown for Motor Access



• Remove mounting bolts and lift motor using supplied lifting lugs.

Installation Examples





CURB MOUNTED

For low profile requirements, the Power-Plume can be curb mounted with the primary lab exhaust fan installed inside the building. Power Plume can also be installed on top of air handlers or energy recovery systems.

STACK MOUNTED

Power-Plume can be curb mounted with an integral stack to achieve a discharge height of ten feet above roof deck per ANSI Z9.5. The primary lab exhaust fan is installed inside the building.



Additional Laboratory Exhaust Products



US Patent No. 7,484,929

Size: 90-600 CFM: 1,500-94,500 SP: 1.0-6.0"

- Mixed Flow Wheel
- Concentric Dilution Nozzle
- Curb or Plenum Mounted
- Small Footprint





COOK CA-VP

Size: 120-730 CFM: 1,500-143,800 SP: 1.0-12.0"

- Centrifugal Wheel
- Concentric Dilution Nozzle
- Low Profile
- Higher Pressure Capabilities





Size: 100-490 CFM: 330-49,550 SP: 0.5-4.0" • Curb or Plenum Mounted

- Small Footprint
- 10 ft. Discharge Standard





Size: 100-245 CFM: 450-12,550 SP: 0.25-5.0"

- Curb Mounted
- Adjustable Outlet Velocity
- 10 ft. Discharge Available





LOREN COOK COMPANY



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